

Serger Adjustments

Baby Lock sergers are incredibly easy to operate with a minimum number of adjustments, but make changes to modify serger performance with certain fabrics and for special serging situations using the following features:

- The upper and lower looper thread fine-tuning knob located on the front of the machine will over-ride the settings of the Automatic Thread Delivery system. Turn the knob to the left + side to tighten the looper threads and turn to the right or – side to loosen the threads. Remember to return the knob to the center position for everyday serging. Turn the dial counterclockwise to increase the pressure and clockwise to decrease the pressure.
- On the Baby Lock Triumph (or Ovation) the sewing speed controller and knee lift aid with precise sewing and fabric control.
- The differential feed lever on the right side of the machine adjusts the dual set of feed dogs on the serger. If the lever is pushed upward the front feed dogs work faster to feed the fabric faster and gathers the fabric. Pushing the lever downward the front feed dogs work slower and stretch the fabric. Use the differential feed to ease fabric when stitching very stretchy fabrics or turning a corner and stitching across the bias edge.

Serger Feet

A wide variety of feet are available for Baby Lock sergers. The snap-on feet are easy to change and perform a variety of functions:

- Some feet are shaped specifically for fabric placement such as the **cording foot, cover stitch foot** or **Teflon cover stitch foot**.
- Some feet are specific for specialty materials or sewing curves such as the **Teflon foot, Teflon cover/chain foot, curve foot** and **clear curve foot**.
- Some feet have adjustable guides for fabric placement such as the **Blindhem foot** and **lace applicator foot**.
- Some feet are clear or have openings to allow the sewist to see the fabric placement right before it hits the needle.
- Some feet manipulate the fabric right at the needle such as the **pintuck foot** and **the ruffling foot**.
- Some feet position add-ons at the needle such as the **beading** or **elastic foot**.

Serger Attachments

Serger attachments work in tandem with the different feet to manipulate the fabric before it reaches the foot.

- The **fabric guide** attaches to the front of the serger and positions the fabric for seaming and for perfect cover stitch hems. It fits on the Baby Lock Accolade. A second, larger version of the fabric guide is available for the eight-thread Triumph and cover/chain stitch only Euphoria.
- The **plain hemmer attachments** guide fabric to a perfectly straight hem without pre-pressing necessary.
- The **single downturn feller** double folds the edge of the fabric to the backside to be secured with the cover or chain stitch. It is available in three sizes; $\frac{1}{4}$ " , $\frac{5}{8}$ " and 1".
- The single fold bias binder attaches a bias fabric strip to cover the edge of fabric. The top edge is double folded under and the bottom edge is flat and covered by the backside of the cover stitch. It is suitable for covering straight edges.

- The **double fold bias binder** is a conventional binder that double-folds a bias strip over the edge of fabric in one step. The attachment is available in 1 1/8" and 1 1/2" sizes. The attachment feeds the fabric from directly in front of the foot and is suitable for bias woven strips in lightweight fabrics.
- The **Double Fold Bias Binder Knit/Woven** is available in three sizes; 8mm, 10mm or 15mm. This is a more industrial style of binder that attaches to the front right side of the foot and turns the fabric right before the foot. By turning the fabric, the process is more controlled and provides more successful results for both knit and woven fabrics. This binder can also be adjusted to accommodate different fabric thicknesses.

Serger Accessories

Overlock Table – This additional table allows the sewist to use overlock stitches with Baby Lock Serger Attachments for a one-of-a-kind creative edge finish to any project, or those perfect seams every sewist desires. The Baby Lock Overlock Table is compatible with the Triumph and Ovation Serger models. Allows attachments designed for cover and chain stitches to be used with overlock stitches.



- The large size of the table creates a flat sewing surface allowing for more control of fabric while stitching
- Pairs with the Fabric Guide to improve sewing skill set and build confidence
- Creates stunning unique edge finishes using the optional serger attachments
- Baby Lock exclusive, no other similar, innovative table on the market
- Compatible with the Standard Presser Foot and any of the Triumph and Ovation Overlock Presser Feet

Serger Extension Table - is available to extend the work surface to the left of the needle. This extended surface is handy for extra support when serging bulky items, adding binding to the edge of large items or quilting with the chain or cover stitch.



Serger Trolley – is available for secure transport and storage of Triumph or Ovation. Extra pockets hold foot control and there is room to store feet and accessories.



Serger Foot Kit – is available with a collection of feet and attachments. Different kits are available and all come in handy case with instruction booklet included. This is a cost effective way to purchase the most popular feet and attachments.



Overlock Binding with Overlock Table and 8mm Knit Woven Binder

Set up Triumph with overlock table, three-thread overlock wide and chain stitch using C3 needle. Use decorative thread in all loopers and a matching thread in both needles. Thread the machine and test sew before attaching binder. An open toe foot as pictured right is very helpful for this technique.

Cut fabric strips for binding. A thin and fine fabric, such as batik, works well to reduce bulk. Cut the strips slightly narrower (1 1/8" or 28mm) than the recommended width (1 5/16" or 30mm). Join strips with a diagonal seam if necessary for length. Allow extra length for testing and starting binding.

Feed binding through attachment and sew a test. Move the binder slightly to the left of the O1 needle position (yellow circle) to compensate for the push of the foot (red arrow). Lighten the pressure of the foot using the foot pressure adjustment knob on the side of the machine by turning the knob counter clockwise. Place a piece of tape on the table for security.

To allow for extra bulk, the overlock stitch may need to be adjusted using the fine tuning knob. Turn the knob clockwise to the "-" position to feed extra thread to the upper and lower loopers.

